

# ULTRA SERIES ARMRESTS

## INSTALLATION GUIDE

### ULTRA SERIES ARMRESTS

- Ultra T & K Series



Phone: 1-800-667-7328  
Fax: 1-888-667-7328  
[www.ultraseat.com](http://www.ultraseat.com)



ULTRA SEAT CORPORATION

*\*Product in photo(s) may be different then purchased product,  
For additional photos and information please visit  
[www.ultraseat.com](http://www.ultraseat.com)*

# 1

To locate the weld nuts, push firmly on the seat side about 3" above the recline handle. (The other weld nuts are 1.5" from the first hole.)



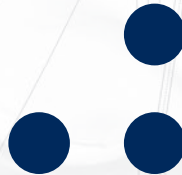
3 Bolts, 3 Lock Washers, & 3 Spacers required for Ultra Series mounting.

# 2

Using a sharp blade, carefully puncture the seat fabric for each hole. ("X" mark slit will work the best.)



**ULTRA Series**  
Install Instructions  
Puncture 3 holes here for  
Ultra T & K Series Seats (Weld Nuts).



# 3

Place the lock washer on the bolt then feed the bolt through the armrest mounting plate. Then place the spacers on the bolts.

# 4

Thread the bolts into the weld nuts in the frame using the punctured holes, and tighten by hand only (no power tools), alternating tightening until assembly is tight to the frame. Finish by tightening with a wrench. Do not over tighten as this may strip the weld nut in the frame.

*For one seated individual. Maintenance Specialist is recommended. Please visit [www.ultraseat.com](http://www.ultraseat.com) for more information regarding this product.*

**ULTRA SERIES ARMRESTS INSTALLATION GUIDE**