



ULTRA SEAT CORPORATION

CATERPILLAR EXCAVATOR SEATS

To ensure correct fit for your machine confirm your CAT Suspension Group Number*.



Don't know your CAT Suspension Group Number ? Look for your machine Model on the attached chart to find your CAT Suspension Group Number*.



| YOUR | V876C/V873 CAT1 | V876C/V873 CAT2 | V876C/V873 CAT4 |
|--------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ULTRA SEAT Replacement Models | Air Suspension: 580370C24 Mechanical Suspension: 580381 | Air Suspension: 580378C24 Mechanical Suspension: 580377 | Air Suspension: 580374C24 Mechanical Suspension: 580383 |
| Caterpillar Suspension Group Number* | 164-0503 | 229-9077 | 124-3926 |
| Features | <ul style="list-style-type: none"> Choice of 24 Volt Air Suspension or Mechanical Suspension High Adjustable Backrest Left Hand Side Control for Recline Adjustment Adjustable Mechanical Lumbar | <ul style="list-style-type: none"> Document Holder 7° Seat Tilt Adjustment in 3 Positions 50mm Seat Cushion Length Adjustment Up to 190kg (418lbs) Manual Weight Adjustment 100mm (4") Suspension Stroke | <ul style="list-style-type: none"> Adjustable Upper & Lower Double Locking Slide Rails with 5 mm Reinforcement Bars Adjustable Headrest Joystick Console (POD) Brackets Adjustable 2.5" Armrests (CAT4 Only) |
| Options | <ul style="list-style-type: none"> 2" Retractable Seat Belt: 81065 | <ul style="list-style-type: none"> 3" Retractable Seat Belt: 81067 | <ul style="list-style-type: none"> Contact one of our Seating Specialists for more options |

PART NUMBER CROSS REFERENCE REPLACES CAT SUSPENSION GROUP NUMBERS



| YOUR CAT SUSPENSION GROUP NUMBER | ULTRA SEAT REPLACEMENT MODEL | ULTRA SEAT PART NUMER | |
|----------------------------------|------------------------------|-----------------------|-----------|
| 164-0503 | V876C CAT1 | AIR | 580370C24 |
| | V873 CAT1 | MECHANICAL | 580381 |
| 240-5063 & 229-9077 | V876C CAT2 | AIR | 580378C24 |
| | V873 CAT2 | MECHANICAL | 580377 |
| 124-3926 | V876C CAT4 | AIR | 580374C24 |
| | V873 CAT4 | MECHANICAL | 580383 |

| CAT FORESTRY MODELS | | | | | | | |
|---------------------|------|------|------|--------|------|------|------|
| MODEL | CAT1 | CAT2 | CAT4 | MODEL | CAT1 | CAT2 | CAT4 |
| 320B | | | ✓ | 1290T | ✓ | ✓ | |
| 320D | | ✓ | | 1390 | | ✓ | |
| 330C | ✓ | | | 2290 | | ✓ | |
| 345C | | ✓ | | 2390 | | ✓ | |
| 511 | | ✓ | | 2391 | | ✓ | |
| 521 | | ✓ | | 2491 | | ✓ | |
| 522 | | ✓ | | 2590 | | ✓ | |
| 532 | | ✓ | | TK1051 | ✓ | | |
| 539 | | | ✓ | TK711 | ✓ | ✓ | |
| 541 | | ✓ | | TK721 | ✓ | ✓ | |
| 551 | | ✓ | | TK722 | ✓ | ✓ | |
| 552 | | ✓ | | TK732 | ✓ | ✓ | |
| 1090 | ✓ | ✓ | | TK741 | ✓ | ✓ | |
| 1190 | ✓ | ✓ | | TK751 | ✓ | ✓ | |
| 1190T | ✓ | ✓ | | TK752 | ✓ | ✓ | |

CAT MODEL REFERENCE CHART

| MODEL | CAT1 | CAT2 | CAT4 | MODEL | CAT1 | CAT2 | CAT4 | MODEL | CAT1 | CAT2 | CAT4 | MODEL | CAT1 | CAT2 | CAT4 |
|----------|------|------|------|----------|------|------|------|------------|------|------|------|----------|------|------|------|
| 307B | | | ✓ | 319D L | | ✓ | | 323D LN | | ✓ | | 330D | | ✓ | |
| 307C | ✓ | | | 319DLN | | ✓ | | 323DS | | ✓ | | 330DL | | ✓ | |
| 307 D | | ✓ | | 320B | | | ✓ | 324D | | ✓ | | 330D N | | ✓ | |
| 311B | | | ✓ | 320B L | | | ✓ | 324D FM | | ✓ | | 330D MH | | ✓ | |
| 311C | ✓ | | | 320B LL | | | ✓ | 324D FM LL | | ✓ | | 336D | | ✓ | |
| 311D LRR | | ✓ | | 320B LU | | | ✓ | 324DL | | ✓ | | 336DL | | ✓ | |
| 312B | | | ✓ | 320B N | | | ✓ | 324D LN | | ✓ | | 336D LN | | ✓ | |
| 312BL | | | ✓ | 320B S | | | ✓ | 325B | | | ✓ | 345B | | | ✓ |
| 312C | ✓ | | | 320B U | | | ✓ | 325B L | | | ✓ | 345B L | | | ✓ |
| 312C L | ✓ | | | 320C | ✓ | ✓ | | 325B LN | | | ✓ | 345C | | ✓ | |
| 312D | | ✓ | | 320C L | ✓ | ✓ | | 325C | ✓ | ✓ | | 345C L | | ✓ | |
| 312D L | | ✓ | | 320D | | ✓ | | 325C L | ✓ | ✓ | | 345D | | ✓ | |
| 315B | | | ✓ | 320D FM | | ✓ | | 325D | | ✓ | | 345D L | | ✓ | |
| 315B L | | | ✓ | 320DL | | ✓ | | 325D FM LL | | ✓ | | 349D L | | ✓ | |
| 315C | ✓ | | | 320D LN | | ✓ | | 325D L | | ✓ | | 365B | | | ✓ |
| 315D L | | ✓ | | 320D LRR | | ✓ | | 329D | | ✓ | | 365B L | | | ✓ |
| 317B L | | | ✓ | 320D RR | | ✓ | | 329DL | | ✓ | | 365C | | ✓ | |
| 317B LN | | | ✓ | 321B L | | | ✓ | 329D LN | | ✓ | | 365C L | | ✓ | |
| 318B | | | ✓ | 322B | | | ✓ | 330B | | | ✓ | 385B | | | ✓ |
| 318B L | | | ✓ | 322B L | | | ✓ | 330B L | | | ✓ | 385B L | | | ✓ |
| 318B N | | | ✓ | 322B LN | | | ✓ | 330B LN | | | ✓ | 385C | | ✓ | |
| 318C | ✓ | | | 322C | ✓ | ✓ | | 330C | ✓ | ✓ | | 385C FS | | ✓ | |
| 319C | ✓ | | | 323D | | ✓ | | 330C L | ✓ | ✓ | | 385C L | | ✓ | |
| 319D | | ✓ | | 323DL | | ✓ | | 330CLN | ✓ | | | 385CL MH | | ✓ | |