



ULTRA SEAT CORPORATION

# CATERPILLAR SCRAPER SEATS

To ensure correct fit for your machine confirm your CAT Suspension Group Number\*.



Don't know your CAT Suspension Group Number? Look for your machine Model on the attached chart to find your CAT Suspension Group Number\*.



## M678SC MB

Vinyl - Air Suspension  
585-75C24

## M678SC HB

Vinyl - Air Suspension  
585-71C24

## T778SC MB

Cloth - Air Suspension  
585-72C24

### SPECIFIC FEATURES

- Extra Large Backrest For Side Support
- Seat Mounted At 10 Degree Offset
- Medium Rise Mounting Plate
- Available in Vinyl Only

- Extra Large Backrest for Side Support
- Seat Mounted at 10 Degree Offset
- High Rise Mounting Plate
- Available in Vinyl Only

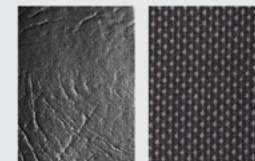
- Medium Adjustable Backrest
- Right-Hand Side Control for Recline
- 3.5" Left & Right Adjustable Arms
- Swivel
- Available in Cloth Only

### GENERAL FEATURES

- Super Duty Air Suspension w/24 Volt Compressor
- Up to 181kg (400 lbs) Weight Adjustment
- 125mm (5") Suspension Stroke
- Double Dampers (One Adjustable)

- Document Holder
- Adjustable Mechanical Lumbar
- Adjustable Upper Double Locking Slide Rails
- Mounting Plate/Riser (Medium or High Base)

### MATERIALS



Vinyl

Cloth

CAT Scrapers	M678SC	M678SC	T778SC
	Medium Base	High Base	Medium Base
613		✓	
613B		✓	
613C (Prior to 1990)		✓	
613C (After 1990)	✓		✓
613C II	✓		✓
613G			✓
615		✓	
615C (Prior to 1990)		✓	
615C (After 1990)	✓		✓
615C II	✓		✓
621		✓	
621B		✓	
621E		✓	
621F	✓		✓
621G			✓
623B		✓	
623E		✓	
623F	✓		✓
623G			✓
627B		✓	
627E		✓	
627F	✓		✓
627G			✓
631D		✓	
631E		✓	

CAT Scrapers	M678SC	M678SC	T778SC
	Medium Base	High Base	Medium Base
631E II	✓		✓
631G			✓
633D		✓	
637D		✓	
637E		✓	
637E II	✓		✓
637G			✓
651B		✓	
657B		✓	
657E (Prior to 2000)		✓	
657E (After 2000)	✓		✓
657G			✓



M678SC Medium Base

M678SC High Base

T778SC Medium Base

Seat Model	Part Number		Mounting Pattern	
	Cloth	Vinyl	Side to Side	Front to Back
M678SC MB		585-75C24	467 – 508mm (19 1/4” – 20”)	244mm (9 5/8”)
M678SC HB		585-71C24	394 – 419mm (15 1/4” – 16”)	178mm (7”)
K778SC MB	585-72C24		467 – 508mm (19 1/4” – 20”)	244mm (9 5/8”)